

Developments in

International Runway Friction Testing

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- Runway friction testing with CFMEs began more than 40 years ago
- The first CFMEs were designed to measure in winter conditions
- The Mu-Meter is an example of these early CFMEs

CFME: Continuous Friction **M**easuring **E**quipment





Other early CFMEs are

- The Saab
- The Skiddometer







- Operational testing is carried out in natural conditions, in winter, in order to make immediate operational decisions.
- Maintenance testing is carried out in carefully controlled conditions, including an exact amount of water put down in front of the measuring wheel, in order to make engineering decisions.
- Modern CFMEs are designed as much for maintenance testing as for operational testing.



The MK2 GripTester

- ❖ Introduced in 2002
- Braked wheel, fixed slip
 - ❖ 15% slip ratio
- Data format designed for export to a PMS







Is maintenance testing as important as operational testing?



In rain, a runway with poor texture and rubber deposits can be more slippery than a runway contaminated with ice and snow



Are there more overrun accidents on runways contaminated with ice and snow than on wet runways?

NO!

There are substantially more overrun accidents on wet runways

Most of these accidents need never have happened



Should engineering decisions ever be made on the basis of operational testing?



Natural conditions are much too variable to provide a proper basis for engineering decisions



How does international aviation ensure that maintenance friction testing is consistent ...

... that the same results are obtained in Lima as in London Heathrow?

... in Santa Cruz as in Singapore?



Maintenance testing table from the "Green pages" of ICAO Annex 14

Table A-1												
Test equipment		ressure (kPa)	Test speed (km/h)	Test water depth (mm)	Design objective for new surface	Maintenance planning level	Minimum friction level					
(1)	(2)		(3)	(4)	(5)	(6)	(7)					
Mu-meter Trailer	A	70	65	1.0	0.72	0.52	0.42					
	A	70	95	1.0	0.66	0.38	0.26					
Skiddometer Traile	r B	210	65	1.0	0.82	0.60	0.50					
	B	210	95	1.0	0.74	0.47	0.34					
Surface Friction	B	210	65	1.0	0.82	0.60	0.50					
Tester Vehicle	B	210	95	1.0	0.74	0.47	0.34					
Runway Friction	B	210	65	1.0	0.82	0.60	0.50					
Tester Vehicle	B	210	95	1.0	0.74	0.54	0.41					
TATRA Friction Tester Vehicle	B	210	65	1.0	0.76	0.57	0.48					
	B	210	95	1.0	0.67	0.52	0.42					
GRIPTESTER	C	140	65	1.0	0.74	0.53	0.43					
Trailer	C	140	95	1.0	0.64	0.36	0.24					

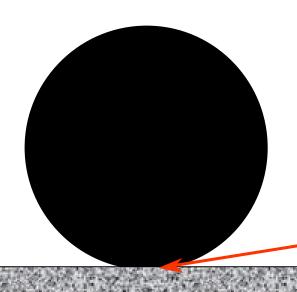
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Why are the friction levels specified by ICAO different for the different CFMEs?

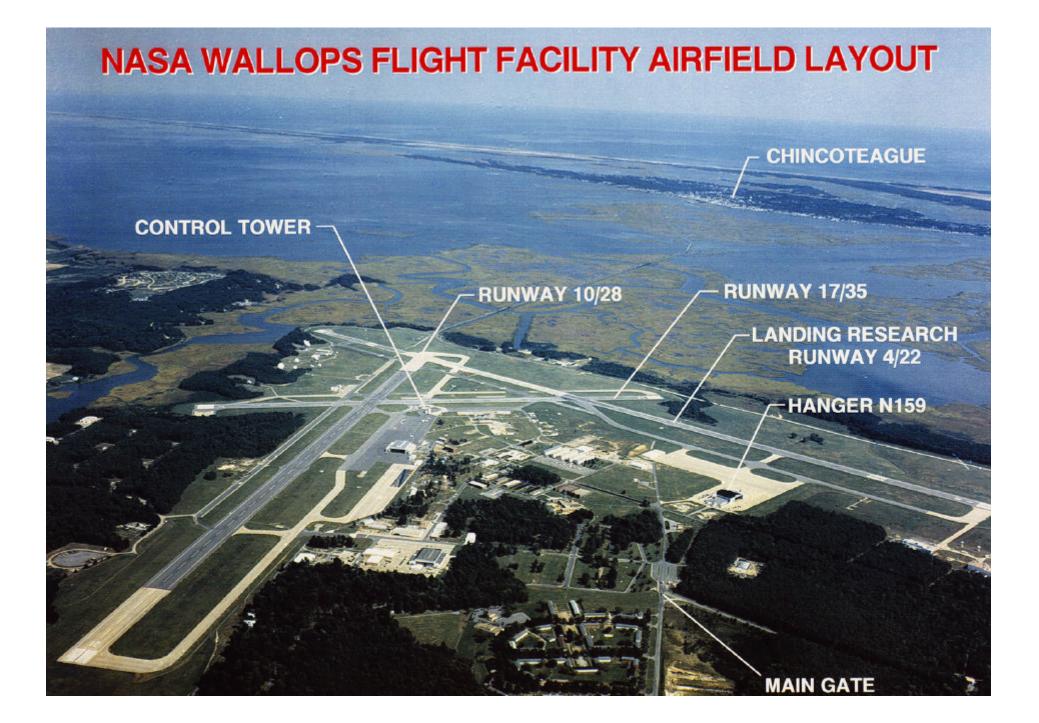
The runway does not have a friction coefficient ...

... a friction coefficient is always a property of a pair of surfaces.

Why are the friction levels specified by ICAO different for the different CFMEs?



The frictional force is generated at the tyre-surface interface. Any change to that interface can alter the frictional force.







Back to the ICAO Maintenance testing table Table A-1												
Test equipment		st tyre Pressure (kPa)	Test speed (km/h)	Test water depth (mm)	Design objective for new surface	Maintenance planning level	Minimum friction level					
(1)		(2)	(3)	(4)	(5)	(6)	(7)					
Mu-meter Trailer	A A	70 70	65 95	1.0 1.0	0.72 0.66	0.52 0.38	0.42 0.26					
Skiddometer Traile	r B B	210 210	65 95	1.0 1.0	0.82 0.74	0.60 0.47	0.50 0.34					
Surface Friction	В	210	65	1.0	0.82	0.60	0.50					

1.0

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0.48

0.42

0.43

0.24

9/11/95

210

210

210

210

210

140

140

95

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65

95

B

B

B

B

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Tester Vehicle

Tester Vehicle

Tester Vehicle

GRIPTESTER

Trailer

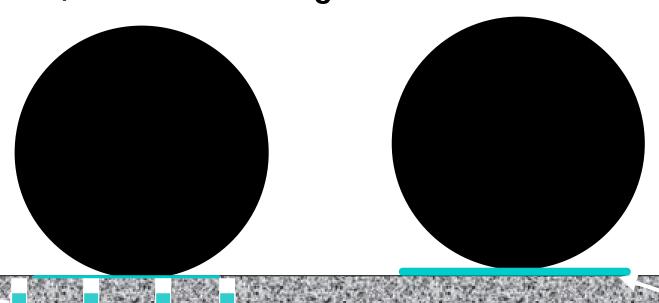
Runway Friction

TATRA Friction

Why does ICAO specify the test water depth?

Why does ICAO specify the test water depth?

If a runway is to maintain good skid resistance in heavy rain, it must have good texture



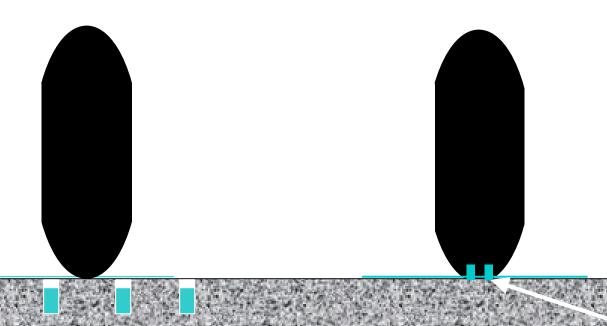
Water escapes into grooves, allowing the tyre to make contact with the runway

Water prevents the tyre from making contact with the runway

Why does ICAO specify the the test tyre?

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Test tyres must be consistent and must have a smooth tread



Water escapes into grooves in the runway

Water escapes into grooves in the tyre

Why does ICAO specify the the test speed?

- The faster the test speed, the lower the friction reading.
- How much lower?
- That depends on the texture of the surface (the stronger the texture, the smaller the effect)



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