### ICAO AERODROME PAVEMENT WORKSHOP

### Introduction to ACR/PCR Concepts

Presented to: ICAO Aerodrome Pavement Workshop Dakar, Senegal

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### **ACR/PCR Introduction**

- The ICAO Council approved Amendment 15 to Annex 14, Vol. 1 in 2020.
- Amendment 15 covers ACR-PCR.
- Established <u>four-year transition period</u> from ACN-PCN to ACR-PCR:
  - Effective 20 July 2020 (currently effective).
  - Full applicability November 2024.
  - During transition, both systems will remain available.
- Updated Aerodrome Design Manual (ADM).
- FAA published updated AC 150/5335-5.
  - FAARFIELD 2.0 calculates PCR.
  - COMFAA will no longer be updated.

#### ICAO State Letter 3 April 2020



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### Key ICAO Documents



Annex 14 – Aerodromes – Volume 1 – Aerodrome Design and Operations

- 9<sup>th</sup> Edition, July 2022
- Available in 6 languages from the ICAO online store
- <u>https://store.icao.int/en/annex-14-aerodromes</u>



Aerodrome Design Manual Part 3 – Pavements (Doc 9157 – Part 3)

- 3rd Edition, Updated 2022
- Available in 6 languages from the ICAO online store
- <u>https://store.icao.int/en/aerodrome-design-manual-part-3-pavements-doc-9157-part-3</u>

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### Legacy System – ACN/PCN

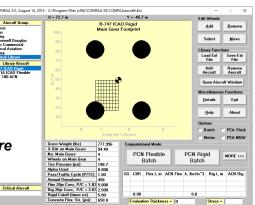
- Standardized airport pavement rating system promulgated by ICAO in 1981 for all pavements serving aircraft with ramp mass >5700 kg.
- NOT a pavement design method.
- Relies on the simple comparison of two numbers:
  - The Aircraft Classification Number (ACN) a number expressing the relative effect of an aircraft on a pavement for specified standard subgrade strength
  - The Pavement Classification Number (PCN) a number expressing the bearing strength of a pavement for unrestricted operations.
- If ACN ≤ PCN, the aircraft can operate on the pavement without restriction.
- If ACN > PCN, the aircraft cannot operate, or may be allowed to operate subject to weight and/or frequency limitations.



ICAO Annex 14 Vol. 1 (method overview and reporting format) Aerodrome Design Manual, ICAO Doc 9157, Part 3, 2nd edition (implementation details)

Конструктирали и славности отранование и

COMFAA 3.0, FAA software for computing PCN



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# **Limitations of ACN/PCN**

- The ACN-PCN method is based on simplified methods originally developed in the late 1930s and 1940s:
  - Flexible pavements: CBR design procedure based on Boussinesq's theory
  - Rigid pavements: PCA design procedure based on Westergaard's theory
- These methods have well-known deficiencies:
  - Unable to consider accurately "complex" landing gear configurations
  - Unable to account for the improved characteristics of new-generation pavement materials
  - Unable to consider the variability of landing gear transverse positions (different overall wheel tracks)
- Over the years, some changes have been made to the ACN-PCN method to (partially) compensate for some of these deficiencies (alpha factors, layer equivalency factors, etc.)
- Over time, the former empirical methods have been replaced by mechanistic-empirical methods for pavement design. Mechanistic models include Layered Elastic Analysis (LEA) and the Finite Element Method (FEM).
- Incompatibility between design methods and ACN/PCN leads to illogical results.



### **ACR-PCR Background**

- The need for an improved "rational" system has been recognized for decades.
- PCN workshop was held at BCRA 2002, Lisbon, Portugal.
- Participants:
  - Prof. Marshall Thompson, University of Illinois @ Urbana-Champaign
  - Dr. Al Bush, ERDC
  - Ed Gervais, Boeing
  - J.-M. Balay, LCPC
  - Cyril Fabre, Airbus
  - David Brill & Navneet Garg, FAA
  - Etc.
- Ideas discussed at this workshop have been realized 20 years later.



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Workshop 4 21 June 2002, IST, Lisbon

**PCN Calculations for Heavier Aircraft** 

Marshall Thompson, Univ. of Illinois Center of Excellence for Airport (USA) - Chairman

### **ACR/PCR Development**

#### ICAO Aerodrome Pavement Expert Group (APEG).

- Task Force Participants included the major aircraft manufacturers, ACI World, FAA, DGAC STAC (France)
- Mandated in 2012 to revise the method using new and emerging technology in pavement design
- Designated ACR-PCR (Aircraft Classification Rating Pavement Classification Rating) System
- FAA developed program ICAO-ACR.
  - Visual Basic class library computes rigid & flexible ACRs.
  - Replacement for legacy ICAO ACN computer programs.
  - Open source library supports linking to any PCR program.



APEG Meeting, Washington, DC, September 2016



### **ACR/PCR Development Timeline**

- The ACR-PCR method was finalized by the APEG in 2018, followed by the full ICAO review & adoption process:
  - Aerodrome Design and Operations Panel (ADOP) adoption in March 2018.
  - Air Navigation Commission (ANC) preliminary adoption in November 2018.
    Final adoption (after consultation with States) in June 2019.
  - ICAO Council adoption (amendment 15 to Annex 14) in March 2020.

#### • The ACR-PCR method has been effective since July 2020:

- Aircraft manufacturers start publishing their ACRs.
- User training (for CAAs, airports, aircraft manufacturers, etc.) can be initiated.
- CAAs should implement the new ICAO standard into the national regulations.
- Airports can start publishing PCRs.
- The method will be fully applicable in November 2024:
  - Airports should have published their PCRs.

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### Key Changes

- What DOES NOT change is the comparison of ACR and PCR as the core principle of the method:
  - If  $ACR \leq PCR$ , the aircraft can operate on the pavement without restriction.
  - If ACR > PCR, operation is disallowed, or some restrictions (on operating weight and/or frequency) may apply.
- What DOES change are the procedures for determining the ACR and PCR:
  - Now based on calculation of pavement responses (stresses, strains, deflections) from Layered Elastic Analysis (LEA).
  - Pavement damage is then quantified from these responses based on a specific damage model.



### **Reporting Requirements**

- <u>Aircraft manufacturers</u> are required to publish properly computed ACR values for all of their aircraft. Must use the ICAO defined procedures.
- <u>Airport operators</u> are responsible for determining and publishing PCR values for their pavements.
  - ICAO does <u>not</u> specify a particular PCR method, giving flexibility to the State CAAs.
  - A model procedure for PCR determination is provided by ICAO in the ADM. The model procedure is general enough to accommodate most national or local practices.
  - The FAA has adopted the PCR procedure in AC 150/5335-5D.



### **ACR/PCR Versus ACN/PCN**

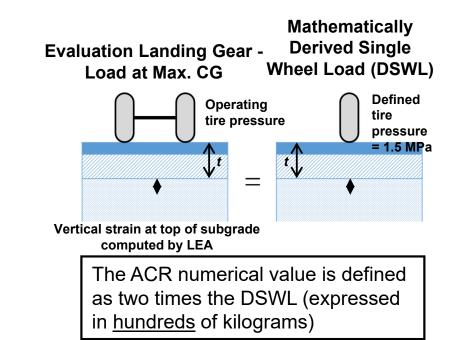
- ACR numerical values are higher than corresponding ACN values by approximately one order of magnitude.
  - This was intentional to avoid confusing the two systems during the period of transition.
  - It is <u>not</u> possible to convert PCN to PCR directly.
  - <u>Must</u> use the procedure embedded in FAARFIELD 2.0.
- In general, ACR/PCR follows the same concepts as current ACN-PCN method, but:
  - Fully layered elastic-based.
  - Uses uniform standard subgrade categories for flexible and rigid pavements.
  - NO alpha factor, layer equivalency factors, top-of-base k, etc.



# **ACR Methodology - Principles**

Similar to ACN, except:

- All structures are layered elastic (rigid and flexible).
- Retains 4 standard subgrade categories, but defined by modulus (*E*) not CBR or *k*.
- Flexible ACR considers <u>all</u> wheels in the main landing gear.
- Standard tire pressure 1.5 MPa.
- Standard coverages increased to 36,500 for flexible ACR.
- DSWL expressed in 100's (not 1000's) of kg. <u>ACR numerical values are</u> <u>approximately 10X higher than equivalent</u> <u>ACN</u>.



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### **ACR-PCR Subgrade Categories**

Category	Α	В	С	D
Strength	High	Medium	Low	Ultra-Low
<i>E</i> Value, MPa	200	120	80	50
Range, MPa	<i>E</i> ≥ 150	$150 > E \ge 100$	$100 > E \ge 60$	60 > E

- Categories are defined by *E*, not CBR or *k*.
- Same categories for rigid and flexible pavements.
- All values are defined at top of subgrade.

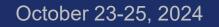


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### **ACR-PCR Tire Pressure Categories**

Category	Code	Tire Pressure Range
Unlimited	W	No pressure limit
High	X	Up to 1.75 MPa (254 psi)
Medium	Y	Up to 1.25 MPa (181 psi)
Low	Z	Up to 0.5 MPa (73 psi)

### **Unchanged from ACN-PCN System**



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### **Reference Structure for Flexible ACR**

3/6 inches

varies

#### Aircraft with 2 or fewer wheels on all legs of MLG:

Layer	Thickness (mm)	<i>E</i> , MPa	V
Surface course (asphalt)	76	1379	0.35
Base course (crushed agg.)	varies	formula*	0.35
Subgrade	infinite	based on category	0.35

#### Aircraft with >2 wheels on any leg of MLG:

Layer	Thickness (mm)	<i>E</i> , MPa	v
Surface course (asphalt)	127	1379	0.35
Base course (crushed agg.)	varies	formula*	0.35
Subgrade	infinite	based on category	0.35

\* See AC 150/5335-5D, 3.5.2.2.

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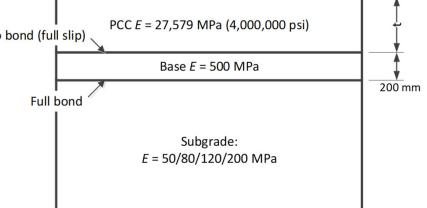
HMA - *E* = 1379 MPa (200,000 psi); μ=0.35

Base -  $E = f(t, E_{SG}); \mu = 0.35$ 

Subgrade:  $E_{SG} = 50/80/120/200$  MPa 76/127 mm

### **Reference Structure for Rigid ACR**

Layer	Thickness (mm)	<i>E</i> , MPa	V	Р
Surface course (concrete)	varies	27,579	0.15	No bond (full slip)
Base course (crushed agg.)	200	500	0.35	Full bond
Subgrade	infinite	based on category	0.40	



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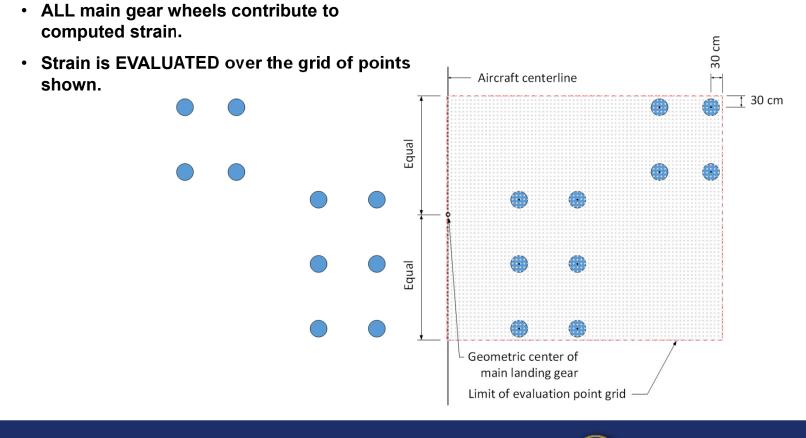
# **Evaluation Point Grid (Simple Gear)**

• ALL main gear wheels contribute to computed strain. Aircraft centerline Strain is EVALUATED over the grid of points shown. Limit of evaluation point grid - 10 cm (typical) Geometric center of gear truck 30 cm 30 cm **Federal Aviation** Intro to ACR/PCR

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### **Evaluation Point Grid (Complex Gear)**



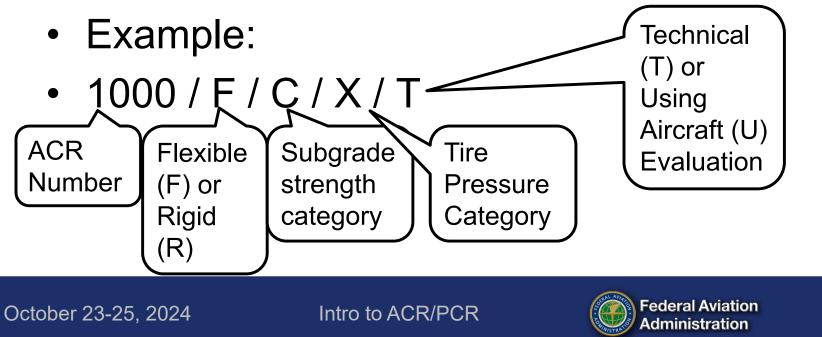
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### **PCR Reporting**

- Same format as PCN.
- Five components, separated by "/".



### Method Used to Report PCR

#### FAA AC 150/5335-5D, Paragraph 4.5.5:

"The PCR system recognizes two pavement evaluation methods. If the evaluation represents the results of a technical study, the evaluation method should be coded T. If the evaluation is based on "Using Aircraft" experience, the evaluation method should be coded U. Technical evaluation implies that some form of technical study and computation were involved in the determination of the PCR. Using Aircraft evaluation means the PCR was determined by selecting the highest ACR among the aircraft currently using the facility and not causing pavement distress."

# Generally, PCRs evaluated using FAARFIELD will be reported as "T".

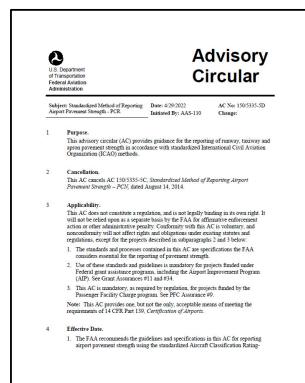
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### <u>AC 150/5335-5D</u>

### **Standardized Method of Reporting Airport Pavement Strength - PCR**

- Released April 29, 2022.
- Cancels AC 150/5335-5C.
- Adopts the ICAO Aircraft Classification Rating -Pavement Classification Rating (ACR-PCR) to replace the current ACN-PCN method.
- Covers the process for calculating pavement strength using the new ICAO ACR-PCR method and FAARFIELD 2.0.
- All U.S. Part 139 certificated airports are required to report pavement strength on airport master records using PCR no later than <u>September 30, 2024</u>.



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### AC 150/5335-5D

### **Standardized Method of Reporting Airport Pavement Strength - PCR**

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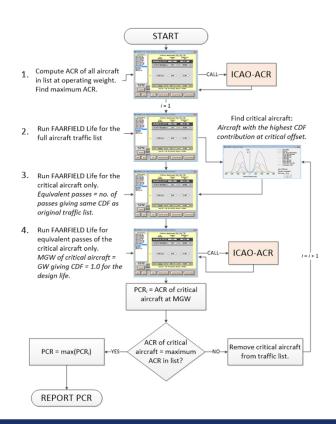
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### FAARFIELD 2.0 Provides PCR

- Directly uses FAARFIELD structure and traffic list.
- Replacement for COMFAA 3.0 & support spreadsheets.
- Method yields uniquely defined PCR no more looping through all aircraft in the list.
- Implemented in FAARFIELD 2.0
  - Solves problem of computing PCR for mixed traffic (narrow bodies and LR aircraft) without unnecessary operating weight restrictions.
  - Seamlessly handles HMA overlays on rigid pavements.



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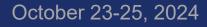


# **ICAO-ACR Version 1.3**

- FAA developed program.
- Standalone version of ACR library implemented in FAARFIELD 2.0.
- Calculates standard ACR numbers for aircraft operating on flexible and rigid airport pavements.
- Core library can be linked directly to other programs to either compute ACR directly or use as part of a technical PCR evaluation.
- Get technical information on how to link the library to a calling program from the ICAO-ACR download page:

🖷 ICAO-ACR Version 1.3 Date March 16, 2020  $\times$ Input Data Select Airplane Group Airbus Flexible Pavement Type O Rigid Select Aimlane A319-100 std 141 978 Gross Weight (lbs) 0.926 Percent GW Calculate ACR \* Number of Wheels 172.60 Tire Pressure (psi) Display Select Wheels (SW) Metric Wheel Coordinates (in) No х Subgrade Modulus Flexible ACR Thickness t Subgrade Category ACR Number [psi] [in] -167.66 1 0.00 364.72 D 7,251.89 26.97 2 -131.16 0.00 326.02 22.03 С 11 603 02 3 167.66 0.00 В 17,404.53 302.33 18.63 4 131.16 0.00 А 29 007 55 280.69 14.23 Calculation time: 1.83 sec. Input Data - Gear 2 Percent GW 2 Number of Wheels 2 Wheel Coordinates (in

http://www.airporttech.tc.faa.gov/Products/Airport-Pavement-Software-Programs/Airport-Software-Detail/ArtMID/3708/ArticleID/2838/ICAO-ACR-13



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# **Questions?**

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